

	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: BOLT S32760 SH
					Rev 1 of 16/01/2024
Manufacture name: Address: Phone: Web page:	PRESSBOLT S.r.l con unico socio Via dell'Artigianato, 12 – 22078 Turate (Co) – Italy Tel. +39.02.96.97.98.58 - Fax. +39.02.96.97.98.29 E-mail: info@pressbolt.com - www.pressbolt.com				
Reference standard:	Norsok M-650, Edition 4 Sept. 2011 and ISO 17782 Jan. 2019				
Material designation and MDS No.:	ASTM A1082 gr. S32760; NORSOK M630 - MDS D59 rev.3				
Manufacturing summary doc. No.:	MPS BOLT S32760 SH (Machined boltings)				Rev. No.: 0
Product and manufacturing process:	Machined stud bolts, screws from strain hardened bars				
Mandatory conditions and sub-contractors:	Raw material from steelmakers listed in the Manufacturing Summary Strain hardened sub-contractor : - Novacciai Martin S.p.a. - Offshore Stainless Supplies Ltd, QTR N° OSSLQTR001				
Other information:	Testing laboratory: Kaizen Lab srl, Hammer srl, Sider Test srl, Laboratorio Tosi srl, Omeco srl, Sigmatre Lab srl				
Qualification expires:	5 year from QTR cover page signature (05/06/2027).				
Tested and qualified thickness and weight					
Product and manufacturing process(es):	Test record No.	Tested thickness (inch/mm)	Qualified thickness (inch/mm)	Tested piece weight (Kg)	Qualified weight (Kg)
Machined studbolts	PB436	up to 2.1/2"	up to 2.1/2"	4,7	All
Machined screws	PB435	up to 1.3/8"	up to 1.3/8"	2,1	All
Qualification / acceptance signatures					
Manufacturer: PRESSBOLT s.r.l. con socio unico	Prepared by / Date: A.Re – 06/06/2022		Checked by / Date: D.Piras – 06/06/2022		
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.</p> <p>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650</p>					
Qualified Company Signature/Accepted by:			Signature/Date: Expire 05.06.2027 Digitally signed by Jorund Furre Date: 2024.02.13 11:38:24 +01'00'		